

**Petform (Thailand) Limited**

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**Sales Specifications**

Product: PET Preforms

PCO 28-1816 neck finish, 52.10 grams

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Sl. No	Parameters	Unit	Specifications	Test Equipmet
1	Weight	gm	$52.10 \pm 0.4$	Weighing balance
2	Wall thickness	mm	$3.67 \pm 0.15$	Hall effect thickness gauge (magna-mike 8000)
3	Intrinsic viscosity	dl/gm	0.780 min.	ASTM D-4603 method
4	Acetaldehyde	ppm	$\leq 6$	GC determination (grinding method)
5	Total length	Mm	$150.40 \pm 1.0$	Vernier calipers

**Customer's special requirements :-**

- Lower IV Preforms for non-CSD applications can be made based on customer's requirements.
- Colored Preforms can also be made based on customer's requirements.